




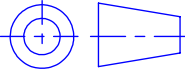


TC03-M455-S

Bore dia - mm
Piston dia - mm
Stroke - 10mm
Area - 7.1cmsq

| | | | | | | | | | | | | | | | | | | | |
|------------------------|---|-----------------------------|-------------|---|-----|-----|---|-----|-----|---|-----|-----|---|-----|---------------|------|----------------------------------|---|----------------------|
| Surface Finish |  | | |  | | |  | | |  | | |  | | | ZONE | SCALE |  | |
| Ra Value μm | 0.025 | 0.05 | 0.1 | 0.2 | 0.4 | 0.6 | 0.8 | 1.0 | 1.2 | 1.6 | 2.0 | 2.5 | 50 | 100 | | 1:1 | MATERILAS | | |
| Ra Symbol | N1 | N3 | N2 | N4 | N5 | N6 | N7 | N8 | N9 | N10 | N11 | N12 | | | | | EN8 | GROUP No:— TOC | WEIGHT Wt.Kgs |
| | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |
| | | | DESCRIPTION | | | | | | | | | | | | | | Qty. 01 Drawing NO | Casting/forging/ welding drg.no | |
| Drawn | Prabhakar | DESCRIPTION | | | | | | | | | | | | | | | | | |
| Checked | Prabhakar | T03C-M455-S threaded pusher | | | | | | | | | | | | | | | | | |
| Approved | 19/09/21 | | | | | | | | | | | | | | | | | | |
| Date | 19/09/21 | | | | | | | | | | | | | | | | | | |
| Clamping elements type | CLASP BANGALORE-72 | | | | | | | | | | | | | | SHEET: 1 of 1 | | Sheet No: 1/1 | | |
| | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |

| General Tolerance where not specified | | | | | | | | | |
|---------------------------------------|------|--------|---------|----------|--|--------|------|--------|---------|
| Liner - length or Diameter | | | | | Angular-length of shoter side of the angle | | | | |
| 0.5-6 | 6-30 | 30-120 | 120-315 | 315-1000 | 1000-2000 | Upto 6 | 6-30 | 30-120 | 120-400 |
| ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±1° | ±30° | ±10° | ±20° |